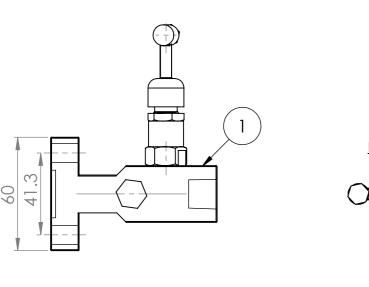
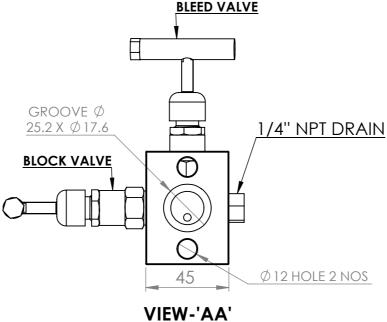


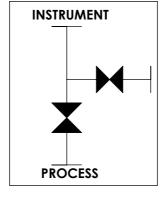
VIEW-'BB'



PLAN



TECHNICAL DATA							
Seat	Pr. Rot	Temp. Rat		Cv	Orifice		
METAL SEAT	6000 PSI (41300 kpa)	PTFE - 20 TO 25 0deg (F) (-29 TO 121deg (C)	GRAF OIL -20 TO 600deg (F) (-29 TO 315deg (C)	0.52 MAX.	4.8MM		



X	
PROCESS	

SCHEMATIC

PART NO.	PART DESCRIPTION	MATERIAL	QTY.
1	BODY	SS 316	1
2	GLAND BODY	SS 316	1
3	GLAND RETAINER	SS 304	1
4	GLAND SEAL	P.T.F.E.	2
5	CHECK NUT	SS 304	1
6	SPINDLE	SS316	1
7	TRIM	SS 316	1
8	HANDLE	SS 304	1
9	WASHER	SS 316	1
10	LOCK PIN	K PIN SS 304	
11	DUST CAP	P.V.C.	1

ARC-LOK 2 VALVE MANIFOLD PIPE TO FLANGE DESIGN FOR SEPARATE MOUNTING CONNECTING SYSTEM IMPULSE LINES & TRANSMITTERS. HAVING SIMPLE TWO VALVE CONFIGURATION WHICH ALLOWS FOR EASY BLOCK, BLEED & CALIBRATION OF A STATIC PRESSURE TRANSMITTER OR GAUGE.

FEATURES

316 S.S. BODY CONSTRUCTION FOR SUPERIOR CORROSION RESISTANCE. NON ROTATING VEE TIP PREVENTS GALLING & PROMOTES REPETITIVE SHUT-OFF OPTIONAL GRAPHOIL PACKING MATERIAL IS AVAILABLE FOR HIGH TEMP. RATING 1000deg (F) @

TESTING:

PENUMATIC TEST: EACH VALVE IS TESTED WITH NITROGEN AT 100 PSI IN ACCORDANCE WITH MSS-SP-61 FOR SEAT & PACKING LEAKAGE

HYDRO TEST: - PERFORMED WITH PURE WATER IN ACCORDANCE WITH MSS-SP-61.BODY TESTED AT 1.5 TIMES & SEAT LEAKEG TESTED AT 1.1 TIMES OF THE WORKING PRESSURE.

DESIGN STANDARD:-

PRESSURE & TEMPERATURE RATING ARE SELECTED FROM ANSI B 16.34 STANDARDS CLASS VALVAS BASED ON ANSI B16 CLASS 2500 OPTIONAL SOUR GAS SERVICE CONFIRMS TO NACE STD. MR-01-75

2 VALVE MANIFOLD(PIPE TO FLANGE)	TITI F	REV: 00	
		30/07/16	DATE:
ARC-202-DM	PART NO:	D.B.PATEL	DRG BY:
■ ARCELLOR		· R.B YADAV	APPROVED

DATE: 30/07/16 CONTROLS (INDIA)

NOTE: - 1) DIMENSION ARE IN MM.FOR REFERENCE ONLY SUBJECT TO CHANGE.